

molbloc-S®

Sonic Nozzle Based molblocs for Gas Flow up to 5 000 slm



molbloc-S® is a high precision transfer standard intended for calibrating other transfer standards or process flow meters and controllers. molbloc-S is used with molbox1™ or molbox RFM™ terminals to extend the range of molbloc/molbox™ calibration systems and deliver superior accuracy at medium and high flows. Existing molbox1 terminals with version 4.0 embedded software or later and all molbox RFM terminals are user upgradable for use with molbloc-S.

molbloc-S ranges

The mass flow rate through molbloc-S is directly proportional to the upstream absolute pressure and independent of the downstream or differential pressure. molbloc-S flow ranges are defined by the molbloc's Pressure to Flow Conversion Ratio, KF. KF is expressed in units of sccm/kPa and defines the relationship between mass flow and the absolute upstream pressure delivered to the molbloc-S.

molbloc-S calibrations are performed over flow ranges corresponding to either 20 to 200 kPa (3 to 30 psia) or 50 to 500 kPa (7 to 70 psia) upstream pressure.

For flow measurements to be valid, the flow at the throat of the molbloc-S venturi nozzle must be critical, i.e. the gas speed is equal to the local speed of sound. Critical flow is achieved when a sufficiently low back pressure ratio, or BPR (molbloc-S downstream absolute pressure divided by upstream absolute pressure) is maintained. The upper limit of acceptable molbloc-S BPR values for critical flow varies between about 0.5 and 0.9 depending on the Reynolds number of the flow.

Since the mass flow through molbloc-S is proportional to the upstream absolute pressure, the flow range for molbloc-S in an application may be limited by the BPR limit. To maximize the range of a molbloc-S element, a vacuum pump can be connected downstream to reduce

Technical Data

Features

- Covers ranges up to 5 000 slm in N₂ and air
- Useable with existing molbox1 and molbox RFM mass flow terminals and COMPASS software
- Proven critical flow venturi (sonic) nozzle operating principle supported by gravimetric calibration
- Minimal sensitivity to contamination
- Measurement uncertainty: ± 0.2 % of reading with molbox1 ± 0.5 % of reading with molbox RFM
- Air and N₂ calibrations available, humid air density compensation supports use with ambient air
- Excellent rangeability using full molbox pressure range; 10:1 turndown with vacuum downstream; new 350 kPa full scale molbox1 available for low pressure operation
- Redundant absolute upstream pressure measurement using both molbox absolute pressure transducers reduces uncertainty and increases reliability
- Integral gas temperature conditioning and measurement
- Continuous, real-time reading, as with traditional molbloc-L laminar element
- Can be fully automated

Nominal molbloc-S flow rate at various upstream pressures

Designator	K_r (sccm/kPa)	molbloc-S mass flow rate [slim @ 0 °C (32 °F)] when molbloc-S upstream pressure is: ^{1,2}							
		20 kPa (3 psia)	50 kPa (7 psia)	100 kPa (15 psia)	Minimum with- out vacuum ³	150 kPa (22 psia)	200 kPa (30 psia)	250 kPa (36 psia)	500 kPa (70 psia)
5E1-S	50	1	2.5	5	7.7	7.5	10	12.5	25
1E2-S	100	2	5	10	15	15	20	25	50
2E2-S	200	4	10	20	28	30	40	50	100
5E2-S	500	10	25	50	67	75	100	125	250
1E3-S	1 000	20	50	100	129	150	200	250	500
2E3-S	2 000	40	100	200	248	300	400	500	1 000
5E3-S	5 000	100	250	500	596	750	1 000	1 250	2 500
1E4-S	10 000	200	500	1 000	1 173	1 500	2 000	2 500	5 000

¹ Flow values in table are valid only when critical flow is established.

² When volumetrically based mass flow units with reference temperatures other than 0 °C are used, flow values will generally be higher; for example, the flow values for a given molbloc and upstream pressure are approximately 7 % higher when expressed in slm at 20 °C. Flow values at a given pressure may vary by up to ± 2 % due to flowpath machining tolerances.

³ Minimum upstream pressure to achieve critical flow with atmospheric pressure (approximately 100 kPa) downstream of molbloc-S (no vacuum).

the downstream pressure while flowing. When the downstream pressure is kept sufficiently low, the upstream pressure, and thus the mass flow rate, can be adjusted all the way down to the minimum value for the molbloc's calibration type without being limited by the BPR. If molbloc-S will be used with atmospheric pressure downstream (no vacuum pump), then the molbloc can only be used over a range of upstream pressures starting at the maximum pressure for its calibration type down to a minimum pressure value at which the BPR becomes equal to the BPR limit at the current Reynolds number. molbox1 includes features to measure BPR, automatically alert the operator when the BPR is too high and prevent measurements when flow is not critical.

Applications

Depending upon the nature and the normal operating conditions of the device under test (DUT), molbloc-S may be used upstream or downstream of the DUT. Some typical molbloc-S application configurations are described below. System hardware and the position of the components are selected to accommodate the pressure requirements of the DUT and to maintain the required back pressure ratio on molbloc-S while the upstream absolute pressure varies over its flow range. The rangeability of a molbloc-S element in a specific application depends upon the molbloc's pressure calibration range, the molbox1 pressure range, the molbloc's downstream pressure and the pressure available upstream of the molbloc.

molbloc-S used downstream of DUT with atmospheric pressure or vacuum downstream of the molbloc-S

This setup has the advantages of:

- molbloc-S downstream pressure can be a vacuum giving maximum rangeability to the molbloc.

- With a constant regulated pressure into the DUT, the flow can be set using a valve between the DUT and the molbloc-S.
- The DUT can control the flow allowing MFCs to be tested in "control mode."

This setup is typically used for:

- Calibration and test of mass flow controllers (MFCs).
- DUTs that are operated with ambient air upstream.
- Calibration and test of high pressure DUTs.
- Comparison with low and high pressure molbloc-L.

The flow range that is achieved by each molbloc-S element depends upon whether the molbloc-S downstream pressure is vacuum or atmosphere and the maximum back pressure that can be tolerated on the DUT. For example:

- With vacuum downstream of molbloc-S, an SP calibration of molbloc-S and a molbox1-A700K, the molbloc-S can be used at upstream pressures from 50 to 500 kPa, allowing 10:1 rangeability. The maximum molbloc-S upstream pressure may be limited to less than 500 kPa by the pressure supply available, the DUT's backpressure limit and/or the DUT pressure drop.
- With atmosphere downstream of molbloc-S, an SP calibration of molbloc-S and a molbox1-A700K, the molbloc-S can be used at upstream pressures from approximately 150 kPa (atmospheric pressure divided by the BPR limit—see range table for actual minimum flows for each molbloc-S) to 500 kPa, allowing up to 4:1 rangeability. The maximum molbloc-S upstream pressure may be limited to less than 500 kPa by the pressure supply available, the DUT's backpressure limit and/or the DUT pressure drop.

- With vacuum downstream of molbloc-S, an LP calibration of molbloc-S and a molbox1-A350K, the molbloc-S can be used at upstream pressures from 20 to 200 kPa, allowing 10:1 rangeability. The maximum molbloc-S upstream pressure may be limited to less than 200 kPa by the pressure supply available, the DUT's backpressure limit and/or the DUT pressure drop.

molbloc-S used upstream of DUT

This setup has the advantage of:

- The DUT downstream connection can be left directly open to atmosphere.

Note: When the DUT is downstream of the molbloc-S, the DUT cannot control the flow. The flow must be controlled by adjusting the pressure or flow upstream of molbloc-S.

This setup is typically used for:

- Calibration and test of DUTs that must have atmosphere or vacuum downstream.
- Calibration and test of low pressure DUTs.
- Comparison with a downstream molbloc-L.

The flow range that is achieved by each molbloc-S element depends upon the backpressure placed on molbloc-S by the DUT, the pressure range of the molbox1 and the maximum pressure that can be supplied. For example:

- The molbloc-S is connected upstream of the DUT and can be used at upstream pressures from a maximum of 500 kPa down to approximately 1.5 times the backpressure applied to the molbloc-S by the DUT. For DUTs with very low differential pressure, this allows rangeability of up to 4:1 (See molbloc-S range table for the minimum flow for each molbloc-S when downstream pressure is atmospheric).

Specifications

Supported by any molbox1 and/or molbox RFM mass flow terminals. May require software upgrade.						
			molbox1™	molbox RFM™		
Normal operating temperature range			15 °C to 35 °C (59 °F to 95 °F)			
Storage temperature range			-25 °C to 35 °C (-13 °F to 95 °F)			
Normal operating pressure range			20 kPa to 200 kPa absolute (3 psia to 30 psia) or 50 kPa to 500 kPa absolute (7 psia to 70 psia) upstream			
Overall flow range			1 slm to 5 000 slm			
Inlet connection			5E1-S and 1E2-S: 1/4 in VCR™ 2E2-S thru 2E3-S: 1/2 in VCR™ 5E3-S and 1E4-S: 1 in VCR™ or 1 in NPT			
Outlet connection			5E1-S thru 2E3-S: 16 mm (3/4 in) ISO-KF style vacuum flange 5E3-S, 1E4-S: 40 mm (1-1/2 in) ISO-KF style vacuum flange			
Gases supported			Nitrogen (N ₂), dry air, humid air, other gases pending			
Flow measurement						
Range		Dependent upon molbloc size and pressure calibration range (see molbloc-S ranges table)				
Required back pressure ratio		0.4 to 0.9 depending on Reynolds number				
Calibration gases (dry air calibration is required for humid air operation. Other gases pending. Consult factory)	Standard	Dry air only				
	Optional	N ₂ only, both dry air and N ₂				
molbloc-S pressure calibration ranges		Standard pressure (SP): 50 kPaa to 500 kPaa Low pressure (LP): 20 kPaa to 200 kPaa				
Resolution ¹		± 0.001 % of FS		± 0.01 % of reading		
Linearity ¹		± 0.1 % of reading		± 0.25 % of reading		
Repeatability ¹		± 0.05 % of reading		± 0.10 % of reading		
Precision ¹		± 0.12 % of reading		± 0.30 % of reading		
Predicted stability ¹ (one year)		± 0.05 % of reading		± 0.2 % of reading		
Measurement uncertainty (with SP molbloc-S: calibration)	A700K ²	± 0.2 % of reading from 50 to 500 kPa		± 0.5 % of reading from 50 to 500 kPa		
	A350K	± 0.2 % of reading from 50 to 200 kPa				
Measurement uncertainty (with LP molbloc-S: calibration)	A700K ²	± 0.2 % of reading from 50 kPa to 200 kPa, ± 0.2 % of 50 kPa flow from 20 kPa to 50 kPa		± 0.5 % of reading from 50 kPa to 200 kPa, ± 0.5 % of 50 kPa flow from 20 kPa to 50 kPa		
	A350K	± 0.2 % of reading from 20 kPa to 200 kPa				

¹ Over the range of the molbloc-S pressure calibration when LP calibration is used with molbox1-A350K or SP calibration is used with molbox1-A700K.

² molbox1 A700K is the standard molbox1 (S/N 300 or higher) with 700 kPa (100 psia) reference pressure transducers.

Ordering information

Model

molbloc-S mass flow elements are ordered by size designation
5E1-S molbloc Mass Flow Element
1E2-S molbloc Mass Flow Element
2E2-S molbloc Mass Flow Element
5E2-S molbloc Mass Flow Element
1E3-S molbloc Mass Flow Element
2E3-S molbloc Mass Flow Element
5E3-S molbloc Mass Flow Element
1E4-S molbloc Mass Flow Element

Includes

molbloc-S flow element, shipping and storage case, soft, reusable VCR O-rings for molbloc upstream connection; ISO-KF style centering ring, clamp and overpressure ring for molbloc downstream connection; mounting instructions, calibration at standard pressure (SP) with air and accredited calibration report. Low pressure (LP) calibration or calibration in N₂ also available.

Options

Special N₂ Calibration, standard pressure (SP) replaces air
Special N₂ Calibration, low pressure (LP) replaces air
Special Air Calibration, low pressure (LP) replaces SP air
Special Gas Calibration, standard pressure (SP) adds additional gas
Special Gas Calibration, low pressure (LP) adds additional gas

Options (installed)

Regulator 1/4 in
Regulator 1/2 in
Metering valve low flow
Metering valve high flow

Accessories

molstic-S, supply only, 1/4 in
 molstic-S, supply only, 1/2 in
 molstic-S, single, 1/4 in
 molstic-S, single, 1/2 in
 molstic-S, dual, 1/4 in
 molstic-S, dual, 1/2 in
 Regulator kit, 1/4 in
 Regulator kit, 1/2 in
 PK-MOL-S-VAC, dwn vac connect
 VA-MOL-S, vac pump kit, med std
 VA-MOL-S, vac pump kit, med PFPE
 VA-MOL-S, vac pump kit, low std
 Tee assembly, for molbloc-S, downstream
 Metering valve kit, molstic-S, 1/4 in, mid
 Metering valve kit, molstic-S, 1/4 in, low
 Filter kit, 5-micron, molstic-S, 1/2 in
 DUT stand, adjustable
 End flange kit, for molbloc-S, 1/4 in
 End flange kit, for molbloc-S, 1/2 in
 PK-MOL-KF16-1/4SWG, adaptor kit
 PK-MOL-KF16-3/8SWG, adaptor kit
 PK-MOL-KF16-1/4VCR, adaptor kit
 PK-MOL-KF16-1/2VCR, adaptor kit
 PK-MOL-KF16-1/4FNPT, adaptor kit
 PK-MOL-KF16-1/4MNPT, adaptor kit
 PK-MOL-KF16-1/2MNPT, adaptor kit
 PK-MOL-KF25-1/4SWG, adaptor kit
 PK-MOL-KF25-3/8SWG, adaptor kit
 PK-MOL-KF25-1/2SWG, adaptor kit
 PK-MOL-KF25-3/4SWG, adaptor kit
 PK-MOL-KF25-1/4VCR, adaptor kit
 PK-MOL-KF25-1/2VCR, adaptor kit
 PK-MOL-KF25-1/4FNPT, adaptor kit
 PK-MOL-KF25-1/2FNPT, adaptor kit
 PK-MOL-KF25-3/4FNPT, adaptor kit
 PK-MOL-KF25-1FNPT, adaptor kit
 PK-MOL-KF25-1/4MNPT, adaptor kit
 PK-MOL-KF25-1/2MNPT, adaptor kit
 PK-MOL-KF25-3/4MNPT, adaptor kit
 PK-MOL-KF25-1MNPT, adaptor kit
 PK-MOL-KF40-1/2SWG, adaptor kit
 PK-MOL-KF40-3/4SWG, adaptor kit
 PK-MOL-KF40-1SWG, adaptor kit
 PK-MOL-KF40-1/2FNPT, adaptor kit
 PK-MOL-KF40-3/4FNPT, adaptor kit
 PK-MOL-KF40-1FNPT, adaptor kit
 PK-MOL-KF40-1/2MNPT, adaptor kit
 PK-MOL-KF40-3/4MNPT, adaptor kit
 PK-MOL-KF40-1MNPT, adaptor kit

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molbloc-S ranges with high pressure, standard pressure and low pressure calibrations

			molbloc-S size, K_v (sccm/kPa), and full scale flow (slm @ 0 °C)													
			Size	1E1-S	2E1-S	5E1-S	1E2-S	2E2-S	5E2-S	1E3-S	2E3-S	5E3-S	1E4-S			
			K_v (sccm/kPa)	10	20	50	100	200	500	1000	2000	5000	10000			
	Gases	Ratio	Cal type													
Inert	Nitrogen	N ₂	1.000	HP SP LP minimum w/o vac	20.00 5.00 2.00 2.00	40.00 10.00 4.00 3.50	100.0 25.0 10.0 7.7	200.0 50.0 20.0 15.0	400.0 100.0 40.0 28.0	1000.0 250.0 100.0 67.0	2000 500 200 129	4000 1000 400 248	10000 2500 1000 596	20000 5000 2000 1173		
	Argon	Ar	0.837	HP SP LP minimum w/o vac	16.74 4.19 1.67 1.70	33.49 8.37 3.35 3.00	83.7 20.9 16.7 12.9	167.4 41.9 33.5 23.3	334.9 83.7 83.7 57.1	837.2 209.3 167 108	1674 419 335 208	3349 837 837 498	8372 2093 1674 996	16744 4186 1674 996		
	Helium	He	2.647	HP SP LP minimum w/o vac	52.94 13.23 5.29 9.40	105.87 26.47 10.59 13.10	264.7 66.2 26.5 25.7	529.4 132.3 52.9 51.4	1058.7 264.7 105.9 91.5	2646.8 661.7 264.7 199.4	5294 1323 529 399	10587 2647 1059 695	26468 6617 2647 1738	52936 13234 5294 3281		
	Sulfur hexafluoride	SF ₆	0.435	HP SP LP minimum w/o vac	8.70 2.17 0.87 0.80	17.39 4.35 1.74 1.40	43.5 10.9 4.3 3.1	87.0 21.7 8.7 5.9	173.9 43.5 17.4 11.4	434.8 108.7 43.5 26.9	870 217 87 54	1739 435 174 100	1739 4348 435 500	4348 8695 435 500	8695 2174 870 500	
	Xenon	Xe	0.460	HP SP LP minimum w/o vac	9.21 2.30 0.92 0.80	18.42 4.60 1.84 1.40	46.0 11.5 4.6 3.6	92.1 23.0 9.2 6.5	184.2 46.0 18.4 12.9	460.4 115.1 46.0 29.7	921 230 92 59	1842 460 184 110	1842 4604 1151 921	4604 9209 2302 529		
	Ethane	C ₂ H ₆	0.960	HP SP LP minimum w/o vac	19.21 4.80 1.92 1.50	38.42 9.60 3.84 3.00	96.0 24.0 9.6 6.7	192.1 48.0 19.2 13.4	384.2 96.0 38.4 25.2	960.4 240.1 96.0 61.9	1921 480 192 119	3842 960 384 229	3842 9604 2401 552	9604 19208 4802 1104		
	Ethylene	C ₂ H ₄	0.996	HP SP LP minimum w/o vac	19.92 4.98 1.99 1.70	39.83 9.96 3.98 3.10	99.6 24.9 10.0 7.5	199.2 49.8 19.9 13.9	398.3 99.6 39.8 27.7	995.8 248.9 99.6 64.2	1992 498 199 128	3983 9958 2489 572	3983 9958 2489 1144	9958 19916 4979 1144		
	Hydrogen	H ₂	3.730	HP SP LP minimum w/o vac	74.60 18.65 7.46 8.30	149.19 37.30 14.92 14.50	373.0 93.2 37.3 36.2	746.0 186.5 74.6 62.5	1491.9 373.0 149.2 114.5	3729.8 932.4 373.0 280.9	7460 1865 746 509	14919 3730 1492 980	14919 37298 9324 2312	37298 74596 9324 4623	74596 18649 9324 4623	
	Methane	CH ₄	1.320	HP SP LP minimum w/o vac	26.40 6.60 2.64 2.60	52.81 13.20 5.28 4.40	132.0 33.0 13.2 10.2	264.0 66.0 26.4 20.1	528.1 132.0 52.8 36.7	1320.2 330.0 132.0 88.2	2640 660 264 170	5281 1320 528 327	5281 13202 3300 786	5281 26403 6601 1517	26403 6601 2640 1517	
Flammable	Propane	C ₃ H ₈	0.789	HP SP LP minimum w/o vac	15.77 3.94 1.58 1.30	31.55 7.89 3.15 2.30	78.9 19.7 7.9 5.5	157.7 39.4 31.5 10.5	315.5 78.9 31.5 20.8	788.7 197.2 78.9 48.8	1577 394 158 98	3155 789 315 181	3155 7887 1972 453	7887 15774 3944 907	15774 3944 1577 907	
	Carbon tetrafluoride	CF ₄	0.563	HP SP LP minimum w/o vac	11.26 2.81 1.13 0.90	22.51 5.63 2.25 1.80	56.3 14.1 11.3 4.1	112.6 28.1 22.5 7.9	225.1 56.3 22.5 15.7	562.9 140.7 56.3 36.3	1126 281 113 70	2251 563 225 134	2251 5629 1407 323	2251 5629 1407 647	11257 2814 1126 647	
	Hexafluoro-ethene	C ₂ F ₆	0.447	HP SP LP minimum w/o vac	8.95 2.24 0.89 0.80	17.89 4.47 1.79 1.30	44.7 11.2 4.5 3.2	89.5 22.4 8.9 5.9	178.9 44.7 17.9 11.8	447.3 111.8 44.7 27.6	895 224 89 55	1789 447 1118 103	1789 4473 2237 257	4473 8947 2237 514	8947 19916 2237 895	
	Trifluoromethane	CHF ₃	0.629	HP SP LP minimum w/o vac	12.59 3.15 1.26 1.00	25.18 6.29 2.52 2.00	62.9 15.7 6.3 4.4	125.9 31.5 12.6 8.8	251.8 62.9 25.2 17.2	629.4 157.3 62.9 40.6	1259 315 126 78	2518 629 126 150	2518 6294 1573 362	2518 12588 1347 723	12588 1347 1259 723	
	Air	Air	0.983	HP SP LP minimum w/o vac	19.67 4.92 1.97 2.00	39.34 9.83 3.93 3.40	98.3 24.6 9.8 7.6	196.7 49.2 19.7 15.2	393.4 98.3 39.3 27.4	983.5 245.9 98.3 67.1	1967 492 197 127	3934 983 393 244	3934 9835 2459 585	3934 9835 2459 1170	9835 19670 4917 1170	
	Carbon dioxide	CO ₂	0.795	HP SP LP minimum w/o vac	15.91 3.98 1.59 1.40	31.81 7.95 3.18 2.50	79.5 19.9 8.0 6.2	159.1 39.8 15.9 11.1	318.1 79.5 31.8 22.1	795.3 198.8 79.5 51.2	1591 398 159 102	3181 795 318 189	3181 7953 1988 473	3181 15906 3977 1591	15906 3977 1591 914	
	Carbon monoxide	CO	1.000	HP SP LP minimum w/o vac	20.00 5.00 2.00 2.00	40.00 10.00 4.00 3.50	100.0 25.0 20.0 7.7	200.0 50.0 40.0 15.4	400.0 100.0 100.0 27.8	1000.0 250.0 200 68.3	2000 500 200 129	4000 1000 400 248	4000 10000 2500 595	4000 19999 5000 2000	19999 5000 1259 1190	
	Nitrous oxide	N ₂ O	0.795	HP SP LP minimum w/o vac	15.90 3.98 1.59 1.40	31.80 7.95 3.18 2.50	79.5 19.9 8.0 6.2	159.0 39.8 15.9 11.1	318.0 79.5 31.8 22.1	795.1 198.8 79.5 51.2	1590 398 159 102	3180 795 318 189	3180 7951 1988 473	3180 15902 3976 914	15902 3976 1590 914	
	Octafluorocyclobutane ¹	C ₄ F ₈	0.367	LP minimum w/o vac	0.73 0.60	1.47 1.10	3.7 2.4	7.3 4.8	14.7 9.2	36.7 22.7	73 44	147 84	147 367 211	147 367 211	367 421	
	Oxygen	O ₂	0.935	HP SP LP minimum w/o vac	18.71 4.68 1.87 1.90	37.42 9.35 3.74 3.40	93.5 23.4 9.4 7.3	187.1 46.8 18.7 14.4	374.2 93.5 37.4 26.4	935.4 233.9 93.5 63.8	1871 468 187 120	3742 935 374 232	3742 9354 2339 557	3742 9354 2339 1113	18708 4677 1871 1113	

¹ The vapor pressure of Octafluorocyclobutane is 230 kPa absolute. Only LP operation is possible. Downstream vacuum is recommended.

Ratio = Inverse square root desity ratio of the indicated gas to that of nitrogen. Also the ratio of mass flow rates in each gas for a given molbloc-S element.

KF = Pressure to flow conversion ratio, sccm/kPa

To estimate a flow in a given gas at a given pressure: Flow(slpm) = K_v * pressure in kPa absolute / 1000 * gas ratio

All flows are approximate; in gases other than nitrogen and air, flows may vary up to 10% due to differences in nozzle characteristics and manufacturing

Cal Types: HP = High Pressure calibration 200 kPa to 2 Mpa absolute; table shows flow @ 2 Mpa, minimum flow is 10% of value shown

SP = Standard Pressure calibration 50 kPa to 500 kPa absolute (up to 600 kPa available); table shows flow @ 500 kPa, minimum flow with vacuum is 10% of value shown

LP = Low Pressure calibration 20 kPa to 200 kPa absolute; table shows flow @ 200 kPa, minimum flow with vacuum is 10% of value shown

minimum w/o vac = estimated minimum critical flow without vacuum when atmospheric pressure (100 kPa, 14.7 psia) is downstream of molbloc-S. The minimum calibrated flow for each calibration type is 10% of the full scale flow rate shown; downstream vacuum may be required.

Nominal molbloc-S nitrogen (N₂) flow rate at various upstream pressures

Designator	K _f [sccm/kPa]	molbloc-S mass flow rate (slm @ 0 °C) when molbloc-S upstream pressure is: ¹								
		20 kPa (3 psia)	50 kPa (7 psia)	100 kPa (15 psia)	Minimum without vacuum ²	200 kPa (30 psia)	500 kPa (70 psia)	800 kPa (116 psia) (typ. compressor)	1.2 MPa (174 psia)	2 MPa (290 psia)
1E1-S	10	0.2	0.5	1	1.8	2	5	8	12	20
2E1-S	20	0.4	1	2	3.2	4	10	16	24	40
5E1-S	50	1	2.5	5	7.7	10	25	40	60	100
1E2-S	100	2	5	10	15	20	50	80	120	200
2E2-S	200	4	10	20	28	40	100	160	240	400
5E2-S	500	10	25	50	67	100	250	400	600	1000
1E3-S	1000	20	50	100	129	200	500	800	1200	2000
2E3-S	2000	40	100	200	248	400	1000	1600	2400	4000
5E3-S	5000	100	250	500	596	1000	2500	4000	6000	10000
1E4-S	10000	200	500	1000	1173	2000	5000	8000	12000	20000

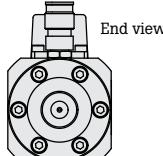
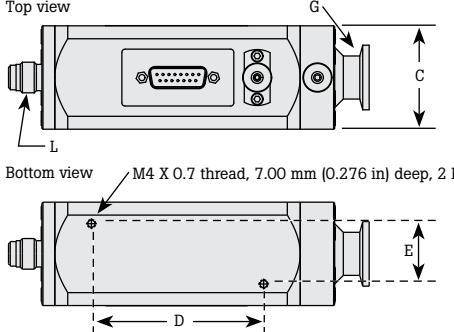
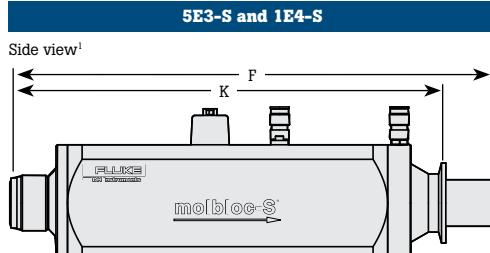
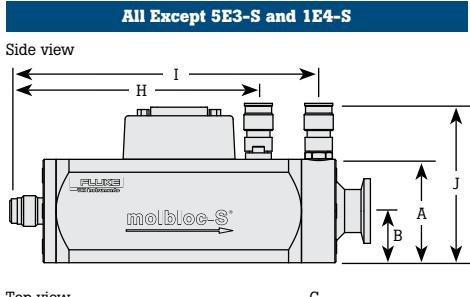
¹ Flow values in table are valid only when critical flow is established² When volumetrically based mass flow units with reference temperatures other than 0 °C are used, flow values will generally be higher; the flow values for a given molbloc

upstream pressure are approximately 7% higher when expressed in slm at 20 °C. Flow values at a given pressure may vary by up to ±2% due to flowpath machining tolerances.

³ Minimum upstream pressure to achieve critical flow with atmospheric pressure (approximately 100 kPa) downstream of molbloc-S (no vacuum).

molbloc-S dimensions

	1E1-S	2E1-S	5E1-S	1E2-S	2E2-S	5E2-S	1E3-S	2E3-S	5E3-S	1E4-S
A	48.0 mm (1.89 in) sq	48.0 (1.89 in) sq	48.0 (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	80.0 mm (3.15 in) sq	80.0 mm (3.15 in) sq
B	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	24.0 mm (0.94 in)	40.0 mm (1.57 in)	40.0 mm (1.57 in)
C	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	48.0 mm (1.89 in) sq	80.0 mm (3.15 in) sq	80.0 mm (3.15 in) sq			
D	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	80.0 mm (3.15 in)	176.0 mm (6.93 in)	176.0 mm (6.93 in)
E	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	28.0 mm (1.10 in)	44.0 mm (1.73 in)	44.0 mm (1.73 in)
F	167.5 mm (6.59 in)	167.5 mm (6.59 in)	167.5 mm (6.59 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	175.0 mm (6.89 in) ¹	299.7 mm (11.80 in) ¹	331.0 mm (13.03 in) ¹
G	KF16 flange	KF16 flange	KF16 flange	KF16 flange	KF16 flange	KF16 flange	KF16 flange	KF16 flange	KF40 flange	KF40 flange
H	100.0 mm (3.94 in)	100.0 mm (3.94 in)	100.0 mm (3.94 in)	100.0 mm (3.94 in)	84.0 mm (3.31 in)	84.0 mm (3.31 in)	84.0 mm (3.31 in)	84.0 mm (3.31 in)	154.0 mm (6.06 in)	154.0 mm (6.06 in)
I	128.0 mm (5.04 in)	128.0 mm (5.04 in)	128.0 mm (5.04 in)	128.0 mm (5.35 in)	128.0 mm (5.35 in)	128.0 mm (5.35 in)	128.0 mm (5.35 in)	128.0 mm (5.35 in)	236.0 mm (9.29 in)	236.0 mm (9.29 in)
J	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	73.0 mm (2.87 in)	106.0 mm (4.17 in)	106.0 mm (4.17 in)
K	167.5 mm (6.59 in)	167.5 mm (6.59 in)	167.5 mm (6.59 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	171.0 mm (6.73 in)	290.0 mm (11.42 in)	290.0 mm (11.42 in)
L	1/4 in VCR Male ²	1/2 in VCR M ²	KF25 flange	KF25 flange						

¹ On some molbloc-S elements, the venturi nozzle extends beyond the molbloc downstream flange, making the overall length dimension, F, longer than the fitting-to-fitting length dimension, K. A 40 mm diameter ISO-KF nipple is supplied with 5E3-S and 1E4-S molblocs because for these molbloc sizes the nozzle overhang may interfere with downstream connections or connection of a blank off cap for leak testing.² Default connector type is listed. Additional upstream connector options may be available. Contact your DH Sales Representative for details.

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